

## MIROTHANE PU 5588 Clear Topcoat

MIROTHANE PU 5588 is an economical, easy to apply, clear polyurethane topcoat. Excellent flow and quick drying ensures an excellent finish and increased throughput.

### Product Advantages

- Can be applied over a range of sealers including MIROCAT PC 3241 and 3242 precat sealers and MIROTHANE PU 5533 and 5545 polyurethanes.
- Excellent flow and levelling
- Economical, a cost effective furniture grade polyurethane topcoat.

### Typical Applications

Interior use only. Domestic furniture, commercial joinery and kitchen cabinets.

### Product Properties

Build:	Very Good
Sandability:	Very Good
Vertical Hold Up:	Good
Solvent Resistance:	Very Good
Water Resistance:	Very Good
Levelling & Flow:	Excellent
Sink Back:	Minimal

### Typical Properties

Colour:	Clear
Gloss:	Matt & Satin

**Coverage:** 6-7 m<sup>2</sup> per litre at 150 micron wet film build. This is dependent on the application equipment / gun set up and the article being coated.

### Mixing Ratio (by volume):

4 Parts 5588 Part A + 1 Part 5747 Part B (4A:1B) or  
10 Parts 5588 Part A + 1 Part 5715, 5728, 5735 or 5757 (10A:1B)

**Pot Life:** 4-6 hours at 25°C

*Pot life varies significantly with ambient temperature, humidity and the quantity mixed. Pot life is longer at lower temperatures and shorter at higher temperatures. The larger the quantity mixed, the shorter the pot life will be. Only mix the quantity required for the job.*

**Thinning:** Thin 20-40% with MIROSOL 1217 (Fast), 1263 (Medium), 1266 (Slow)

**Application Viscosity:** 28 seconds BS4 Flow Cup at 25°C.

**Wet Film Thickness (WFT):** 150-175 microns per coat.

## Application Methods:

Suction Gun:	Use 1.5 to 2mm (59-79 thou) orifice with 350-400kpa (50-55 psi).
Pressure Pot:	Use 1.5 to 2mm (59-79 thou) orifice with pressure pot air-cap. Gun pressure 350-400kpa (50-55 psi) and a pot pressure of 45kpa (6 psi) max.
Airless Spray:	Use 0.23 to 0.33mm (9-13 thou) orifice, 15cm fan (dependent on job) with regulated pump pressure of 350-400kpa (50-55 psi).
Air Mix Guns:	Settings similar to airless spray with the air-assisted regulator pressure at 70-90kpa (10-15psi).

<b>Drying:</b>	Dust Free:	8-10 minutes
	Touch Dry:	10-20 minutes
	Sanding:	1-2 hours
	Topcoat:	Within 24 hours of sanding
	Block Stacking:	24 hours

*Temperatures below 16°C will retard the curing reaction of the product. Drying time is also affected by wet film thickness, the higher the WFT the slower the rate of reaction and the longer the dry time.*

<b>Recommended Sealers:</b>	MIROTHANE PU 5533 Clear Polyurethane Sealer
	MIROTHANE PU 5545 Clear Polyurethane Sealer
	MIROCAT PC 3241, 3242 or 3244 Clear Precat Sealers
	MIROTHANE PU 5588 may be used as its own sealer

**Application Equipment Clean Up:** Clean all equipment using MIROSOL 1222 or 1286 Thinner

<b>Shelf Life:</b>	MIROTHANE PU Part A – 24 months
	MIROTHANE PU Part B – 12 months

**Packaging:** MIROTHANE PU Part A – 20 litres

**Refer to the MIROTHANE PU Product Information Guide for more information.**

## Health & Safety

Before handling, refer to the Material Safety Data Sheet for health and safety information. Ensure that all personnel using this product have read and understood this data sheet and the associated MSDS and packaging label before using this product.

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